

ABSTRACT OF THE DISCLOSURE

A tool for cutting a hollow profile is designed both for cutting a flange on the hollow profile and for forming the hollow profile using an internal high pressure forming process. The tool has at least one cutting device which extends parallel to the longitudinal extent of the hollow profile, has a cutting edge and is displaceable transversely to the hollow profile. A side of the cutting device that faces the hollow profile is designed as a shaping die wall, against which the hollow profile bears at least during the internal high pressure forming. In addition, the tool may have an integrated embossing punch and also a perforating punch formed coaxially thereto, thereby also enabling optional embossing and/or perforating of the hollow profile in addition to the cutting and the internal high pressure forming.